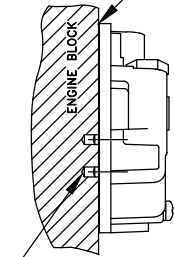


2.6L CHRYSLER, DODGE, PLYMOUTH, MITSUBISHI (1978-89)
OIL PUMP MOUNTING

CAUTION
 IMPROPER MOUNTING WILL RESULT
 IN PUMP DAMAGE CAUSING FAILURE

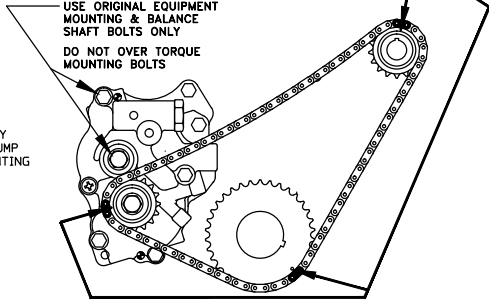
BLOCK MUST BE CLEANED
 THOROUGHLY, REMOVING ALL
 OLD GASKET MATERIAL. USE
 NEW MOUNTING GASKET AND
 DO NOT APPLY ANY SEALANT



TORQUE SPECS
 OIL PUMP MOUNTING BOLTS
 71 in-lbs/6 ft-lbs
 GEAR & BALANCE SHAFT
 44-50 ft-lbs/60-70 NM

USE ORIGINAL EQUIPMENT
 MOUNTING & BALANCE
 SHAFT BOLTS ONLY
 DO NOT OVER TORQUE
 MOUNTING BOLTS

DOWELS MUST BE PROPERLY
 LOCATED IN BLOCK AND PUMP
 MUST BE FLUSH WITH MOUNTING
 SURFACE.

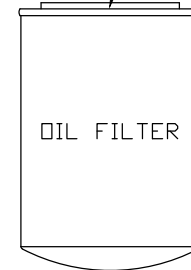


CAUTION
 FAILURE TO PROPERLY
 TIME THE BALANCE
 SHAFTS WILL RESULT
 IN FAILURE OF THE
 BALANCE SHAFT BEARINGS,
 OIL PUMP AND ENGINE.

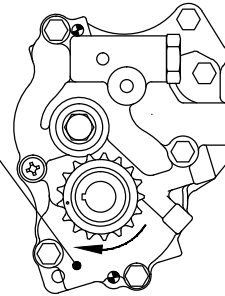
FORM M12224A
 REV. A

2.6L CHRYSLER, DODGE, PLYMOUTH, MITSUBISHI (1978-89)
OILING INSTRUCTIONS

FILL OIL FILTER WITH
 OIL BEFORE INSTALLATION



FILL PUMP WITH OIL
 BEFORE MOUNTING.
 PRIME ENGINE BY
 ROTATING PUMP IN
 DIRECTION SHOWN
 UNTIL OIL PRESSURE
 BUILDS UP IN ENGINE
 BEFORE INSTALLING
 BALANCE SHAFT CHAIN.



FILL BALANCE SHAFT
 PASSAGE WITH OIL
 BEFORE INSTALLATION

LUBRICATE BALANCE
 SHAFT BEARING SURFACE
 WITH HEAVY OIL BEFORE
 INSTALLATION

